

BETTER FUNCTIONALITY | BETTER PRECISION | BETTER ANALYSIS



Tablet Dissolution Test Apparatus

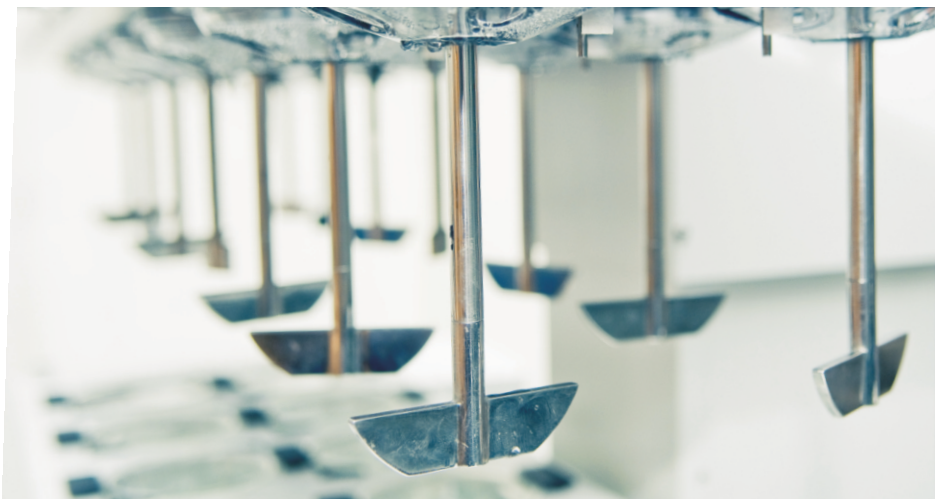
DS 14000 with Peristaltic Pump

LABINDIA
ANALYTICAL
WHERE COMMITMENT IS CULTURE

DISSOLUTION TEST APPARATUS

Dissolution Tests are conducted to determine the drug release patterns, physiological availability and bioavailability of formulated drug products. It is also used as a quality control tool. The Dissolution rate of a drug from the solid state is defined as the amount of drug substance that goes into solution per unit time under standardised conditions of liquid / solid interface, temperature, and solvent composition.

LABINDIA brings to you the State-of-the-art Dissolution Testing Apparatus in elegant design with advanced features, which supports



STANDARD FEATURES

- **Advanced, Micro-Controller based:** User-friendly, complies with current USP, IP & EP specifications.
- **Splash waterproof keyboard:** Alphanumeric polyester soft keys for keyboard.
- **Moulded water bath with 12+2 (6+1 & 6+1) vessel configuration** enables comparative studies.
- **External vibration free Water Circulator:** for uniform water circulation, with audible, low water level alarm, with indication on display for safety.
- **Mono shaft design** with automatic adjustment for 25 mm depth setting with easy changeover between Apparatus I & II eliminates routine height validation as per USP.
- **Paddles, Baskets and Vessels** are laser marked with serial numbers for traceability.
- **Tablet dispenser** - drops 12 dosage form at single instance.
- **Low Evaporation Lids:**
 - » The conical shape low evaporation recovery lids reduces media loss during long run.
 - » Integrated pre-centered lids; no manual removal or positioning of lids. This ensures automatic vessel centering and precise positioning of paddle/basket with shaft without any special tool as per pharmacopeia requirements.
- **State-of-the-art design:**
 - » Easy placement and locking of vessels, the Easealign system allows the vessels to simply slide into the place (Bionet Locking). Once placed, vessels do not float even when empty.
 - » Facility to monitor Vessel temp., with DTS Technology (Digital Temperature Sensor)

SOFTWARE

- **GLP Compliance:**
 - » Alphanumeric entries of Sample Name, Sample Number and Identification Number for authentication.
 - » Built-in Real Time Clock (RTC) for date and time on display and on printout.
 - » Daily Auto Incremented Run Number and factory entered CUSTOMER NAME with Instrument Serial Number on report Printouts make the system foolproof.
 - » Non-Volatile memory storage of 15 methods with parameters.
 - » Validation Software to validate RPM, Temperature, sampling volume & replenish volume.
- **Protects Editing, Avoids invalid entries:**
 - » Two tier password protection - Admin and User
- **Ease in operation:**
 - » Dissolution RUN can be started with last run parameters.
 - » Facility to view Set Parameters during RUN.
 - » Auto Start facility to continue the dissolution analysis in case of short powerinterruption (especially useful for long duration analysis of sustained release tablets).
 - » Reports can be obtained even after Resetting/ Power off/Power Failure conditions.
 - » Error indication helps user to trace the problem.
- **Alarms and Indications:** Audible indication for ready state of instrument.
- **Wake-up Alarm:** This unique feature automatically turns the bath heater ON at a predetermined time.

REGULATORY COMPLIANCE

- DS 14000 meets all requirements relating to validation, qualification and calibration.
- Appropriate qualification documents (I.Q. / O.Q.) can be supplied with the instrument.

INTELLIGENT SAMPLING SYSTEM

- Automated sampling as per USP Specifications. Sampling tubes are lowered in the media only at the time of sampling and withdrawn immediately after sampling, thus no part of the assembly contributes motion, agitation or vibration.
- Sampling tubes are accurately moved to the USP sampling position i.e. a zone mid way between the surface of media and the top of paddle/basket parameters, not less than 1 cm from the vessels wall as selected in the method.
- 12 bowls temperature monitoring system automatically measures and records the temperature of individual vessel at specified sample points.

PERISTALTIC PUMP

- Imported Pump with click-n-go Cassette design for volume accuracy.
- Fixed length pump tubings with stopper for sampling volume accuracy.
- Volume calibration through software.
- Tygon pump tubings for SLS Compatibility with long life.
- Imported Pump with Planetary drive for very accurate pumping.
- High repeatability on all Channels.
- 24 actively driven stainless steel rollers.

SAMPLE COLLECTION

- 12 X 6 X 2 sets of samples can be collected. For more sampling interval, 24 X 6 collection trays are available.
- Option of 1.5ml & 2ml HPLC vials is available.
- Over Head Design for electronic safety and fail safe operation.
- Sensor to locate proper position of tray with alarm facility for collection of sample
- Wide mouth vial to minimise SLS spillover problem due to foaming characteristics
- Easy positioning with respect to vials or test tube tray for easy changeover

ADDITIONAL FEATURES

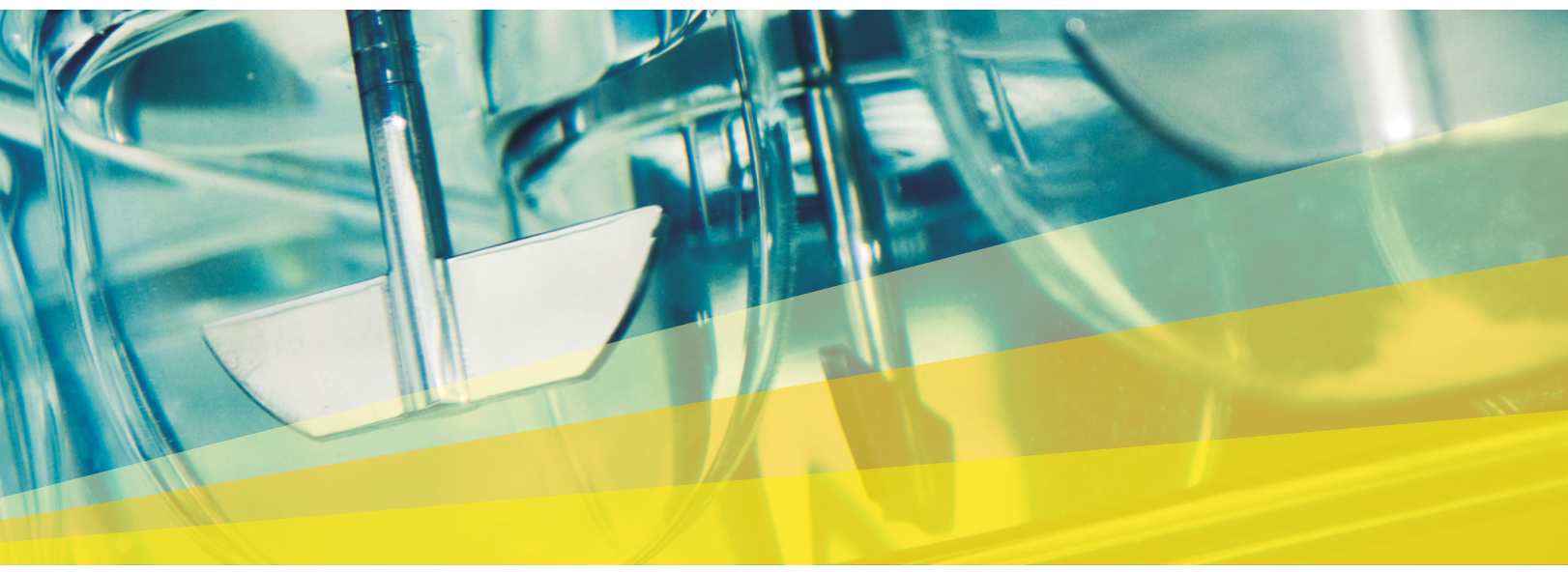
- Facility to RINSE the entire sampling path in between sampling time points to reduce contamination & carryover
- Specially developed cleaning system to clean the entire sampling path after each run.
- Facilities to perform the dissolution test using two buffers (Buffer changing) to cater the application of enteric coating tablets.
- Recovery Test facility to study 100% Drug Dissolution.
- Split & on-time interval

REPORTS

Selectable Report Format, complying with GLP requirements.

RUN REPORT

- a) Report giving Run No., Set parameters and Actual parameters during the dissolution process.
- b) Diagnostic functionality report to ensure proper working of the system.
- c) Printout of each vessel temperature and paddle/basket speed at every sampling interval for validation.
- d) Validation report for Temperature, RPM, Sample Volume and Replenishing Volume.



TYPICAL SPECIFICATIONS

- **Control:** Micro controller based (Advanced version of microprocessor).
- **Display:** 40 x 2 line back lighted liquid crystal display (LCD)
- **Keyboard:** Alphanumeric splash waterproof polyester soft keys.
- **Method Storage:** 15 programs with parameters.
- **Data Storage:** Available with Non-Volatile memory.
- **Water Bath:** 29 litres capacity with built-in water level sensor.
- **Bath Circulation:** External vibration free water circulator
- **Temperature Range:** 20°C to 55°C
- **Temperature Resolution:** 0.1° C
- **Temperature Accuracy:** up to 45°C $\pm 0.1^\circ\text{C}$ & $>45^\circ\text{C}$ up to 55°C $\pm 0.2^\circ\text{C}$
- **Temperature Sensor:** DTS - Digital Temperature Sensor
- **Paddle / Basket Shaft Speed:** Range 20 to 250 RPM $\pm 1\%$.
- **Dissolution Vessel:** Polycarbonate / Glass Vessels (clear, amber, peak vessels, 250, 150 & 100 ml. dissolution vessels available)
- **Sampling Time Selectivity:** Fixed / Programmable (varying intervals).
- **Time Interval Selectivity:** In steps of 1 minute.
- **Sampling Volume Range:** 0.5 - 25.5
- **Replenishing mode selectivity:** User selectable.
- **Rinsing Functionality:** Optional.
- **Maximum Number of Intervals:** 30
- **Dissolution Process Time:** 1 min. to 720 hours.
- **6 Channel Temperature Reader:** Built-In

Report Format: a) GLP & Pharmacopeia compliant b) Program parameter report

Output: a) **Printer:** Compatible for deskjet, inject and dot matrix printer b) **RS232C:** For PC Connectivity
c) 21 CFR Part 11 compliance software available (Optional)

- **Power:** 210-230 V AC $\pm 10\%$, 50 Hz. - 60 Hz.
- **Environmental Operating Conditions:** a) **Operation:** Indoor. b) **Temperature:** Ambient to 45° C. c) **Humidity:** 5 to 90% non-condensing.
- **Dimensions:** 115 x 60 x 70.5 cms. (W x D x H)
- **Weight:** 140 kgs. approx.

LABINDIA
ANALYTICAL
WHERE COMMITMENT IS CULTURE

www.labindia-analytical.com / For Enquiries: sales.mfd@labindia.com

Labindia Analytical Instruments Pvt. Ltd.

HEAD OFFICE & REGIONAL OFFICES:

Thane: 201, Nand Chambers, LBS Marg, Near Vandana Cinema, Thane (W) - 400 602.
Tel.: +91-22-2598 6000 / 2598 6110 Fax: +91-22-2541 0420 / 2533 5940
E-mail: sales.mfd@labindia.com

Delhi: G-4, Pal Mohan Sadan, 26/32, East Patel Nagar, New Delhi - 110 008
Tel.: +91-11-4330 6001 / 10 Fax: +91-11-2585 1066

Chennai: B-1, Alsa Regency, 165, Eldams Road, Chennai - 600 018.
Tel.: +91-44-2434 7008 / 2432 0352 Fax: +91-44-2434 6328

Kolkatta: 165-A, S. P. Mukherjee Road, Kolkatta - 700 026.
Tel.: +91-33-2466 3362 Fax: +91-11-2466 1352

BRANCH OFFICES:

Bangalore: #105, Bhimajyothi Colony, West of Chord Road, Basaveshwara Nagar,
Above Coffee Day, Bangalore - 560 079 Tel.: +91-80-2323 0919 / 20 / 21
Fax: +91-80-2323 0924

Lucknow: 403, 4th Floor, Sahara Shopping Complex, Faizabad Road, Indira Nagar,
Lucknow - 226 016. Tel.: +91-522-2346 535 / 2346 496 Fax: +91-522-23488 847

Hyderabad: 6-3-1090/1, Uma Hyderabad House, 2nd Floor, Somajiguda, Raj Bhavan
Road, Hyderabad - 500 082. Tel.: +91-40-4444 3456
Fax: +91-40-2331 3312

Tiruvanthapuram: Megha Complex, Ground Floor, TC No. 26/857, Women College
Road, Thycad, Thruvanthapuram - 695 014 Tel.: +91-471-2324 064 / 2320 082
Fax: +91-471-2320 082

Vadodara: 605, Imperial Heights, Akshar Chowk, Old Padra Road, Vadodara - 390020.
Tel.: +91-265-2986 005 / 2986 006

Pune: Kailaschandra 128 / 1A, 2nd Floor, Paud Road, Kothrud, Pune - 411 038
Tel.: +91-20-2545 3386

Chandigarh: S.C.O. 208-209, 4th Floor, Basera Building, Sector-34 A,
Chandigarh - 160 022, U.T. Tel.: +91-172-4090 001-07 / 4090 009
Fax: +91-172-4090 008

FACTORY:

Plot No. EL-72, Electronic Zone, TTC Industrial Area, Thane Belapur Road,
Navi Mumbai - 400 705.
Tel.: +91-22-2762 6660 / 61 / 62 / 63 / 6516 3480 / 81 / 6107 6666
Fax: +91-22-27626664 E-mail: lipifactory@vsnl.net

APPLICATION & TRAINING CENTRE:

R-909, TTC Industrial Area, Thane Belapur Road, Rabale, Navi Mumbai - 400 701.
Tel.: +91-22-2760 6955 / 6107 6555 Fax: +91-22-2760 6706



Striving to become the best individuals, we endeavour to foster the best team. Performing sensibly, we try to achieve the best efficiency. Working innovatively, we seek to make the best products. Listening patiently, we excel to offer the best service. So, no matter what you needs LABINDIA reserve the right to change specification without notice as part of its continuous programme of product development.